

Work Order ID 92875

November-09-12 10:29:16 AM

92875

Page 1

Item ID: D412-705-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Intake Plenum Access Panel

Stop

NS2

Start Date: 09/11/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 16/11/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: MUS

Date: 12-11-09

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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N/A	Rev C								
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100		0.00							
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100	DOCUMENT CONTROL								
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DC	Memo	0.00							
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Document Control	Photocopy bluefile & type labels per PPP D412-705-013	CHG 004							
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		003							
--	--	-----	--	--	--	--	--	--	--

110	Pick Kit	0.00							
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110									
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Packaging	Memo	0.00							
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Packaging	Photocopy bluefile & type labels per PPP D412-705-013	CHG 004							
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		003							
--	--	-----	--	--	--	--	--	--	--

120	QC4- 100% Inspect kits for completeness	0.00							
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120									
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QC	Memo	0.00							
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Quality Control	Photocopy bluefile & type labels per PPP D412-705-013	CHG 004							
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		003							
--	--	-----	--	--	--	--	--	--	--

130	QC5- Inspect all parts for completeness	0.00							
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130									
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QC	Memo	0.00							
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Quality Control	Photocopy bluefile & type labels per PPP D412-705-013	CHG 004							
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		003							
--	--	-----	--	--	--	--	--	--	--

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Item ID: D412-705-013

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Intake Plenum Access Panel

Stop

NS2

Start Date: 09/11/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 16/11/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

0.00

50

130

SL

12/11/13

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-705-013 Location: 010

Rev: D

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/11/15 JG

MF
12-11-13

Picklist Print

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13

Work Order ID: 92875

92875

Parent Item: D412-705-013

D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012

Required Date: 16/11/2012

Comments: IPP Rev:A New Issue 07-09-09 JLM Verified By:EC
IPP Rev:B ECN 1052 07-11-05 DD Verified by:EC
Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

IPP

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3245-041

D3245-041

Access Panel Assembly

Sms 3x

Location

ST232A

Loc Qty

3

Loc Code

86822

3

D3245-042

D3245-042

Access Panel Assembly

Sms 3x

Location

ST232A

Loc Qty

4

Loc Code

86885

4

D3245-043

D3245-043

Door Assembly

Sms 3x

Location

ST233

Loc Qty

9

Loc Code

87937

9

D3245-11

D3245-11

Gasket 9.01

Sms 3x

Location

ST232

Loc Qty

8

Loc Code

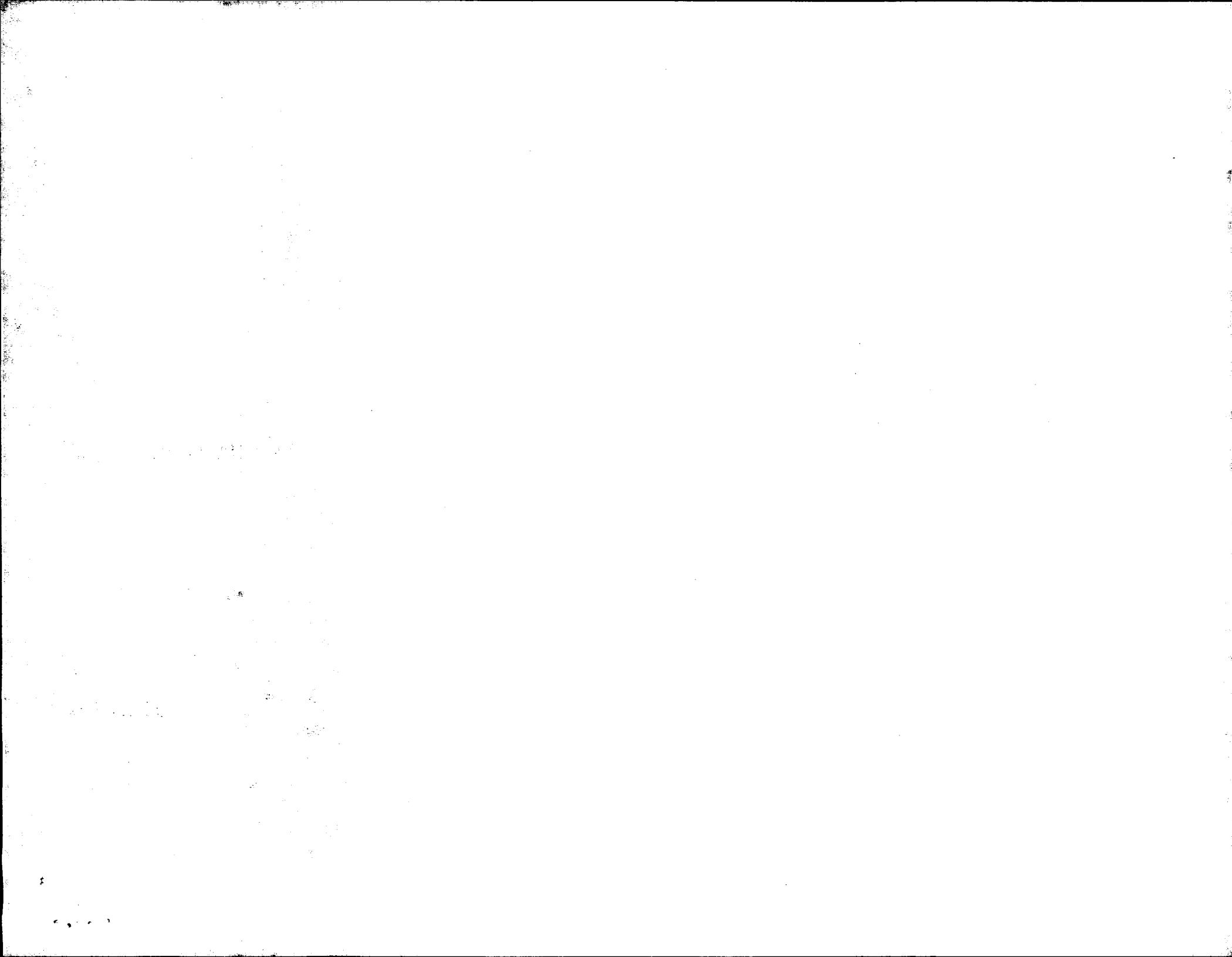
86101

8

86101

SL

14/11/12 (3)



Picklist Print

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Work Order ID: 92875

92875
D412-705-013

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012

Start Qty: 3.00

Required Date: 16/11/2012

Required Qty: 3.00

D3245-13

Manufactured No

120

Each

33.0000

6



Gasket 9.50

Smb 3x

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST232	33	
85090	33	

85090

D3245-9

Manufactured No

120

Each

18.0000

6



Gasket 8.35

Smb 3x

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST232	18	
85091	18	

85091

MS20427M3-3

Purchased No

120

Each

1,947.000

48



Rivet

Smb 3x

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	1792	
123352	1792	
ST318	3	
120930	3	
ST335	152	
121114	140	
123021	12	

123352

Picklist Print

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Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

92875
D412-705-013

Start Date: 09/11/2012

Start Qty: 3.00

Required Date: 16/11/2012

Required Qty: 3.00

MS21060-L3K

Purchased

No

120

Each

107.0000

8
24

**

MS21060-L3K

Nut Plate

Location	Loc Qty	Loc Code
ST303	95	
120142	95	
ST316	10	
123280	10	
ST319	2	
122141	2	

12/4/12
m D33d4f 14x. (3)
123280 10

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	11						D3245-041	ACCESS PANEL ASSEMBLY, LH
	11						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
		1					D3255-041	ACCESS PANEL ASSEMBLY, LH
		1					D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
			1				D3259-041	ACCESS PANEL ASSEMBLY, LH
			1				D3259-042	ACCESS PANEL ASSEMBLY, RH
				1			D3307-041	ACCESS PANEL ASSEMBLY
					30		AN3-3A	BOLT
	22	30		6			AN3C-3A	BOLT
	3						AN3C-4A	BOLT
					30		AN960JD10	WASHER
	16	44	36	12			MS20427M3-3	RIVET
					2		MS21051-L3K	NUT PLATE
	8	22	18	6			MS21060-L3K	NUT PLATE
					18		MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C
Date: 07.10.12